

DART AEROSPACE LTD	Work Order: 295 <i>96</i>
DAKI AENOGI AGE ETO	
Description:	Part Number: 330-23000-115
Description.	
Inspection Dwg: Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Rèjèst	Method of Inspection	Comments
,589 Ø	±,010°	,587"				
397 Ø	+,010"	1398"				
18000	± 010"	,802"	V		•	
,446"	± 1010" ± 1010"	,449"	0			
,153"	<u></u>	,151"	V			
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Measured by: T.F.	Audited by: 5.	Prototype Approval:) 0
Date: 06/11/20	Date: 06/11/20	Date:	-111

Date F	Data	Change	Revised by	Approved
Rev C		New Issue	KJ/JLM	



Dart Aerospace Ltd

WORK ORDER CHANGES						
PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	-					
PAR #-	Fault Category	NCR: Ye	No DO	<u></u>	Date: (3011/6
	radic outogory.		_			
	WORK ORDER NON-CON					
			QA:		QA: N/C Closed:	QA: N/C Closed: Date: _

WORK ORDER NON-CONFORMANCE (NCR)								
DATE STEP Description of NC Section A		Corrective Action Section B	Varification	A	A			
	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector		
			·					
	STEP	STEP Description of NC Section A	STEP Description of NC Section A Initial Chief Eng	STEP Description of NC Section A Initial Chief Eng Corrective Action Section B Action Description Chief Eng	STEP Description of NC Section A Initial Chief Eng Corrective Action Section B Initial Chief Eng Chief	STEP Description of NC Section A Chief Eng Corrective Action Section B Sign & Date Verification Section C	STEP Description of NC Section A Initial Chief Eng Chief	

NOTE: Date & initial all entries



Date: Monday, 20/11/2006 11:01:32 AM

Hser: Linda Lacelle **Process Sheet** Customer : CC-DAR01 Dart Aerospace Ltd. **Drawing Name** : B30-23000-115 Job Number : 29546 **Estimate Number** : 10804 :N14 P.O. Number **Part Number** : B3023000115 : 20/11/2006 S.O. No. : NA : Z_CUSTOM **Drawing Number** This Issue : NIA Prsht Rev. **Project Number** : MACHINED PARTS First Issue :NA **Drawing Revision** : 00015 **Previous Run** Material : NIA : 22/11/2006 Qty: 20 Um: Each **Due Date** Written By Checked & Approved By Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: MDELRINR1000 1.0 Delrin Round Bar 1" 1/4 M101827/6pcs **Comment:** Qty.: 0.0420 f(s)/Unit Total: 0.8400 f(s) Delrin Round Bar 1" M61078/140CS IN REPLACE OF NYLATRON NBS 2.0 Comment: CONVENTIONAL LATHE TURN PER DRWG B30-23000 REV.F INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 ID & STK 6.0 QC21

Job Completion



Comment: FINAL INSPECTION/W/O RELEASE

id Nall: 22